

DESCRIPTION

N-Land Pacific Free-moN Module Specification Document

Construction of modules will be made of high quality lumber and hardware. Endplates will be constructed from $\frac{3}{4}$ " (or 18mm) Baltic Birch 13 ply Plywood. All other lumber on the module must be of high quality. It is recommended that Baltic Birch 12mm 9 ply plywood be used for end shelves, spanners and side rails. High quality furniture lumber can be used if plywood is not used.

Construction will be done with carpenters glue and screws. Nailing will not provide the long term strength and will not be used. Screws will be countersunk to insure a flat finished surface. Decmate or equivalent #8 x 1 5/8" (for 18mm or $\frac{3}{4}$ " to 13mm or $\frac{1}{2}$ " joints) and #8 x 1 1/4" (for 13mm or $\frac{1}{2}$ " to 13mm or $\frac{1}{2}$ " joints) should be used. Wood glue will also be used to help reinforce the joints.



















